

| rozmiar | typ<br>piasty | otwory gotowe [mm] wg ISO w tolerancji H7 / rowek na wpust wg DIN 6885 / 1 - JS9, wykonanie 1.0 - z wkrętem ustalającym |    |    |    |    |    |       |    |    |    |      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |   |
|---------|---------------|-------------------------------------------------------------------------------------------------------------------------|----|----|----|----|----|-------|----|----|----|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|---|
|         |               | piasty<br>surowe                                                                                                        | Ø2 | Ø3 | Ø4 | Ø5 | Ø6 | Ø6,35 | Ø7 | Ø8 | Ø9 | Ø9,5 | Ø10 | Ø11 | Ø12 | Ø14 | Ø15 | Ø16 | Ø18 | Ø19 | Ø20 | Ø22 | Ø24 | Ø25 | Ø28 | Ø30 | Ø32 | Ø35 | Ø38 | Ø40 | Ø42 |   |
| 7       | 1.1           | ●                                                                                                                       |    |    | ●  | ●  | ●  |       | ●  |    |    |      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |   |
|         | 2.0           | ●                                                                                                                       |    | ●  | ●  | ●  | ●  | ●     |    |    |    |      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |   |
| 9       | 1.0           | ●                                                                                                                       |    |    |    |    | ●  |       | ●  | ●  | ●  |      | ●   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |   |
|         | 1.1           | ●                                                                                                                       |    |    |    |    | ●  |       | ●  | ●  | ●  |      | ●   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |   |
|         | 2.0           | ●                                                                                                                       |    | ●  | ●  | ●  | ●  | ●     | ●  | ●  | ●  | ●    | ●   | ●   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |   |
|         | 2.1           | ●                                                                                                                       |    |    |    |    | ●  |       | ●  | ●  |    | ●    |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |   |
|         | 1.0           | ●                                                                                                                       |    |    |    |    |    |       |    |    |    |      |     | ●   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |   |
|         | 1.1           | ●                                                                                                                       |    |    |    |    |    |       |    |    |    |      |     |     | ●   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |   |
| 12      | 2.0           | ●                                                                                                                       |    |    | ●  | ●  | ●  | ●     |    | ●  | ●  |      | ●   | ●   | ●   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |   |
|         | 2.1           | ●                                                                                                                       |    |    |    |    |    |       | ●  |    |    | ●    |     | ●   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |   |
|         | 1.0           | ●                                                                                                                       |    |    |    |    | ●  |       | ●  | ●  |    | ●    | ●   | ●   | ●   | ●   | ●   | ●   |     |     |     |     |     |     |     |     |     |     |     |     |     |   |
|         | 1.1           | ●                                                                                                                       |    |    |    |    | ●  |       | ●  |    |    | ●    | ●   | ●   | ●   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |   |
| 14      | 2.0           | ●                                                                                                                       |    |    | ●  | ●  | ●  | ●     | ●  | ●  | ●  | ●    | ●   | ●   | ●   | ●   | ●   | ●   |     |     |     |     |     |     |     |     |     |     |     |     |     |   |
|         | 2.1           | ●                                                                                                                       |    |    |    |    |    |       | ●  | ●  |    | ●    | ●   | ●   | ●   | ●   | ●   | ●   |     |     |     |     |     |     |     |     |     |     |     |     |     |   |
|         | 6.0           |                                                                                                                         |    |    |    |    |    |       | ●  |    |    | ●    | ●   | ●   | ●   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |   |
|         | 6.0 P         |                                                                                                                         |    |    |    |    |    |       |    |    |    |      |     |     | ●   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |   |
|         | 1.0           | ●                                                                                                                       |    |    |    |    |    |       |    |    |    | ●    | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   |     |     |     |     |     |     |     |   |
|         | 2.5           | ●                                                                                                                       |    |    |    | ■  |    |       | ●  |    | ●  | ●    | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   |     |     |     |     |     |     |     |     |   |
| 19      | 2.6           | ●                                                                                                                       |    |    |    |    |    |       | ●  |    |    | ●    | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   |     | ●   |     |     |     |     |     |     |     |     |   |
|         | 6.0           |                                                                                                                         |    |    |    |    |    |       |    |    |    | ●    |     | ●   | ●   | ●   | ●   | ●   | ●   | ●   |     |     |     |     |     |     |     |     |     |     |     |   |
|         | P 37.5        |                                                                                                                         |    |    |    |    |    |       |    |    |    |      |     |     |     |     | ●   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |   |
|         | 6.0 P         |                                                                                                                         |    |    |    |    |    |       |    |    |    |      |     |     |     |     |     |     |     | ●   |     |     |     |     |     |     |     |     |     |     |     |   |
|         | 1.0           | ●                                                                                                                       |    |    |    |    |    |       |    |    |    |      |     | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   |     |     |     |     |     |   |
|         | 2.5           | ●                                                                                                                       |    |    |    |    |    |       | ■  |    |    |      |     | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   |     |     |     |     |     |   |
| 24      | 2.6           | ●                                                                                                                       |    |    |    |    |    |       |    |    |    |      |     | ●   | ●   |     | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   |     |     |     |     |     |   |
|         | 6.0           |                                                                                                                         |    |    |    |    |    |       |    |    |    |      |     |     | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   |     |     |     |     |     |   |
|         | P 50          |                                                                                                                         |    |    |    |    |    |       |    |    |    |      |     |     |     |     |     |     |     |     |     | ●   |     |     |     |     |     |     |     |     |     |   |
|         | 6.0 P         |                                                                                                                         |    |    |    |    |    |       |    |    |    |      |     |     |     |     |     |     |     |     |     |     |     | ●   |     |     |     |     |     |     |     |   |
|         | 1.0           | ●                                                                                                                       |    |    |    |    |    |       |    |    |    |      |     |     |     |     |     |     |     | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   |   |
|         | 2.5           | ●                                                                                                                       |    |    |    |    |    |       |    |    |    | ■    |     |     |     |     |     | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   |   |
| 28      | 2.6           | ●                                                                                                                       |    |    |    |    |    |       |    |    |    |      |     |     |     |     |     | ●   |     |     | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   |   |
|         | 6.0           |                                                                                                                         |    |    |    |    |    |       |    |    |    |      |     |     |     |     |     |     | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   |   |
|         | 6.0 P         |                                                                                                                         |    |    |    |    |    |       |    |    |    |      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     | ●   | ●   | ●   | ●   | ● |
|         | 1.0           | ●                                                                                                                       |    |    |    |    |    |       |    |    |    |      |     |     |     |     |     |     |     |     | ●   |     |     | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   |   |
| 38      | 2.5           | ●                                                                                                                       |    |    |    |    |    |       |    |    |    |      |     | ■   |     |     |     |     |     |     |     |     |     |     | ●   |     |     | ●   | ●   | ●   | ●   | ● |
|         | 6.0           |                                                                                                                         |    |    |    |    |    |       |    |    |    |      |     |     |     |     |     |     |     |     | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   | ●   |   |
|         | 6.0 P         |                                                                                                                         |    |    |    |    |    |       |    |    |    |      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     | ●   | ●   | ●   | ●   | ● |

otwory stożkowe do silników Fanuc: GS 19 1:10 Ø 11; GS 24 1:10 Ø 16

| rozmiar | typ<br>piasty | otwory gotowe [mm] |    |    |    |    |    |    |    |    |    |    |    |
|---------|---------------|--------------------|----|----|----|----|----|----|----|----|----|----|----|
|         |               | 28                 | 30 | 32 | 35 | 38 | 40 | 42 | 45 | 48 | 50 | 55 | 60 |
| 42      | 6.0           | ●                  | ●  | ●  | ●  | ●  | ●  | ●  | ●  | ●  | ●  |    |    |
| 48      | 6.0           |                    |    | ●  | ●  | ●  | ●  | ●  | ●  | ●  |    | ●  |    |
| 55      | 6.0           |                    |    |    |    |    | ●  | ●  | ●  | ●  | ●  | ●  | ●  |
| 65      | 6.0           |                    |    |    |    |    |    |    |    |    |    | ●  |    |
| 75      | 6.0           |                    |    |    |    |    |    |    |    |    |    |    | ●  |

■ = otwory wstępne w piastach zaciskowych ● = otwory standardowe

Piasty nierozwiercone do rozmiaru 65 są dostępne w krótkich terminach.

inne wymiary na indywidualne życzenie